

Acrobase[®] 60

DESCRIPTION

ACROBASE 60 is a 100% acrylic based product that is field mixed with Type I or Type II Portland cement that can be used as an adhesive and base coat.

USES

1. For use with the Acrocrete[®] Acrowall[™] systems to adhere expanded polystyrene insulation board to the following approved substrates: unpainted and unglazed concrete or unit masonry; Dens-Glass Gold (ASTM C1177); Fiberock Aqua-Tough Sheathing; water-resistant core gypsum sheathing (ASTM C79/ ASTM C1396); PermaBase cement-board; Wonder Board cement-board; Durock cement-board; Plycem cement-board; Harditex cement-board; and Eterspan cement-board (ASTM C1325 Type A Exterior).
2. To adhere expanded polystyrene insulation board to expanded polystyrene insulation board.
3. For use on Acrocrete wall systems to embed Acrocrete reinforcing mesh to the specified substrate.
4. ACROBASE 60 can also be used as a skim coat to produce a smooth and level surface on masonry or concrete.

FEATURES

- Vapor permeable
- Easy application
- Water clean up
- VOC compliant
- Excellent weather resistance

PACKAGING

27.2 kg per 19-liter pail (60 lbs per 5-gallon pail)

COVERAGE

Approximate coverage rates are as follows:

1. Adhere EPS insulation board to substrate:
 - 14.8 m² (160 ft²) per pail via notched trowel method,
 - 16.7 m² (180 ft²) per pail via ribbon & dab method
2. Embed ACROMESH 4: 26 m² (280 ft²) per bag
 - Embed INTERMEDIATE 12: 18.5 m² (200 ft²) per bag
 - Embed HI-IMPACT 20 & ACROMESH 4: 14.8 m² (160 ft²) per bag
3. Adhere EPS insulation board to substrate and embed ACROMESH 4: 11.1 m² (120 ft²) per bag
4. As a SKIM COAT for stucco and masonry surfaces:
 - coverage will vary depending on the irregularity of the surface.

TECHNICAL SUPPORT

Consult BASF Wall Systems' Technical Services Department for specific recommendations concerning all other applications. Consult the Acrocrete[®] website, www.acrocrete.com, for additional information about products and systems and for updated literature.

MIXING

1. Prepare in a container which is clean and free of foreign substances. Do not use a container which has contained or been cleaned with a petroleum-based product.
2. Mix the contents of the ACROBASE 60 pail with a low speed drill and paddle mixer until thoroughly blended. Mix one part (by weight) Portland cement with one part ACROBASE 60. Add Portland cement in small increments, thoroughly mixing to a homogeneous consistency after each additional increment.
3. Clean, potable water may be added to adjust workability.
4. Let stand for 5 to 10 minutes, then remix and retemper before use.
5. Additives are not permitted.
6. Close container when not in use.
7. Clean tools with soap and water immediately after use.

APPLICATION

To adhere EPS to acceptable substrates or to other EPS:

NOTCHED TROWEL METHOD—Apply mixed ACROBASE 60 to entire surface of insulation board using a stainless steel trowel with 13 mm x 13 mm (1/2" x 1/2") notches spaced 13 mm (1/2") apart, or 10 mm x 10 mm (3/8" x 3/8") notches spaced 10 mm (3/8") apart.

-OR-

RIBBON & DAB METHOD—Apply a ribbon of mixed ACROBASE 60 approximately 50 mm (2") wide by 10 mm (3/8") thick to entire perimeter of each board with a trowel. Apply dabs or ribbons of 10 mm (3/8") thickness by 100 mm (4") in diameter, approximately 200 mm (8") o.c. over entire surface of board to ensure uniform contact and high initial grab.

NOTE: Ribbon & dab method is not recommended on gypsum sheathing substrates or Dens-Glass Gold. Allow application of insulation board to dry (normally 8 to 10 hours) prior to application of ACROBASE 60/reinforcing mesh.

To adhere EPS to acceptable substrates on Acrowall-ES Plus option only:

Apply to solid surface of insulation board using a stainless steel trowel with 13 mm x 13 mm (1/2" x 1/2") notches spaced 50.8 mm (2") apart, with the notches installed vertically [parallel to the 50.8 mm (2") dimension]. Allow application of EPS insulation board to dry (normally 8 to 10 hours) prior to application of ACROBASE 60/ ACROCRETE[®] REINFORCING MESH.

As a base coat for embedding reinforcing mesh:

ACROBASE 60 shall be applied so as to achieve reinforcing mesh embedment with no reinforcing mesh color visible. Ensure reinforcing mesh is free of wrinkles. Allow ACROBASE 60 with embedded reinforcing mesh to dry hard (normally 8 to 10 hours) prior to application of Acrocrete primer or finish.

LIMITATIONS

1. Requires job-site mixing. Must be used after mixing.
2. Protect Acrocrete[®] materials during transportation and installation to avoid physical damage.

3. Store Acrocrete materials in a cool, dry place protected from freezing. Store at no less than 4°C (40°F). Protect from extreme heat and direct sunlight. Shelf life is two years when unopened and stored as directed.
4. Do not apply Acrocrete materials in ambient temperatures below 4°C (40°F). Provide supplementary heat during installation and drying period (at least 24 hours after installation and until dry) when temperatures less than 4°C (40°F) prevail.
5. Do not apply Acrocrete materials to frozen surfaces.

HEALTH AND SAFETY

Caution

Contains silica, crystalline quartz.

Risk

Ingestion or inhalation of dust may cause irritation. Contains crystalline silica. NTP and IAR recognize respirable crystalline silica as a human carcinogen. Repeated or prolonged overexposure to free respirable quartz may cause silicosis or other serious and delayed lung injury.

Precautions

Avoid contact with skin, eyes and clothing. Prevent inhalation of dust. Wash thoroughly after handling. Keep container closed. DO NOT take internally. Use only with adequate ventilation. Use impervious gloves, eye protection and if the TLV is exceeded or used in a poorly ventilated area, use NIOSH/MSHA approved respiratory protection in accordance with applicable Federal, state and local regulations.

First Aid

1. For eye contact, flush thoroughly with water for at least 15 minutes.
2. For skin contact, wash affected areas with soap and water. If irritation persists, SEEK MEDICAL ATTENTION. Remove and wash contaminated clothing.
3. If inhalation causes physical discomfort, remove to fresh air. If discomfort persists or any breathing difficulty occurs or if swallowed, SEEK IMMEDIATE MEDICAL ATTENTION.

Read Material Safety Data Sheet before using this product.

Proposition 65

This product contains materials listed by the state of California as known to cause cancer, birth defects or other reproductive harm.

VOC Content

7 g/l, or 0.06 lbs/gal less water and exempt solvents.

For medical emergencies only call chemtrec at (800) 424-9300.

RESIDENTIAL POLICY

On one and two-family residential framed construction, BASF Wall Systems requires that the wall system selected be one that includes provisions for management of incidental moisture. The choices include water-managed EIFS, Acrowall-CP, and Acrowall-CBS. Acrowall Surfacing Systems for insulating concrete forms are also acceptable. There are no exceptions to this policy. Under no circumstances will BASF Wall Systems warrant the use of any other system on this type of construction without expressed written permission from BASF Wall Systems [Residential construction using EIFS on masonry (CMU) or poured concrete does not require the additional water management provisions described above.]

Consult BASF Wall Systems' Technical Services Department for specific recommendations concerning all other applications. Consult the Acrocrete web-site, www.acrocrete.com for additional information about products and systems and for updated literature.

DISCLAIMER

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